

# Rotec Fixed Flanges

Flat Face RTM for GRP pipe

Drilling Standard: JIS B2220 20K



| #  | DN<br>(mm) | Pmax<br>(bar) | D<br>(mm) | d7<br>(mm) | d9<br>(mm) | d8<br>(mm) | d5<br>(mm) | r2<br>(mm) | k<br>(mm) | Holes<br>(no.) | d2<br>(mm) | h2<br>(mm) | b2<br>(mm) | Article Number |
|----|------------|---------------|-----------|------------|------------|------------|------------|------------|-----------|----------------|------------|------------|------------|----------------|
| 1  | 150        | 20            | 305       | 167        | 171        | 178        | 186        | 9          | 260       | 12             | 25         | 87         | 37         | FF-150-20/20K  |
| 2  | 150        | 25            | 305       | 167        | 171        | 178        | 186        | 9          | 260       | 12             | 25         | 94         | 44         | FF-150-25/20K  |
| 3  | 200        | 20            | 380       | 221        | 225        | 230        | 246        | 11         | 305       | 12             | 25         | 108        | 46         | FF-200-20/20K  |
| 4  | 200        | 25            | 380       | 221        | 225        | 230        | 246        | 11         | 305       | 12             | 25         | 118        | 56         | FF-200-25/20K  |
| 5  | 250        | 20            | 430       | 273        | 277        | 288        | 298        | 9          | 380       | 12             | 27         | 115        | 55         | FF-250-20/20K  |
| 6  | 250        | 25            | 430       | 273        | 277        | 288        | 298        | 9          | 380       | 12             | 27         | 128        | 68         | FF-250-25/20K  |
| 7  | 300        | 20            | 490       | 326        | 330        | 338        | 354        | 9          | 430       | 16             | 27         | 129        | 64         | FF-300-20/20K  |
| 8  | 300        | 25            | 490       | 326        | 330        | 338        | 354        | 9          | 430       | 16             | 27         | 145        | 80         | FF-300-25/20K  |
| 9  | 350        | 20            | 540       | 378        | 382        | 390        | 402        | 8          | 480       | 16             | 33         | 143        | 73         | FF-350-20/20K  |
| 10 | 350        | 25            | 540       | 378        | 382        | 390        | 402        | 8          | 480       | 16             | 33         | 162        | 92         | FF-350-25/20K  |
| 11 | 400        | 20            | 600       | 429        | 433        | 441        | 455        | 8          | 540       | 16             | 33         | 157        | 82         | FF-400-20/20K  |
| 12 | 450        | 20            | 710       | 480        | 484        | 495        | 520        | 12         | 605       | 20             | 33         | 201        | 91         | FF-450-20/20K  |
| 13 | 450        | 25            | 710       | 480        | 484        | 495        | 520        | 12         | 605       | 20             | 33         | 226        | 116        | FF-450-25/20K  |
| 14 | 500        | 20            | 735       | 532        | 536        | 547        | 570        | 12         | 660       | 20             | 33         | 195        | 100        | FF-500-20/20K  |
| 15 | 500        | 25            | 735       | 532        | 536        | 547        | 570        | 12         | 660       | 20             | 33         | 223        | 128        | FF-500-25/20K  |
| 16 | 630        | 20            | 850       | 631        | 635        | 644        | 670        | 14         | 770       | 24             | 39         | 228        | 118        | FF-630-20/20K  |

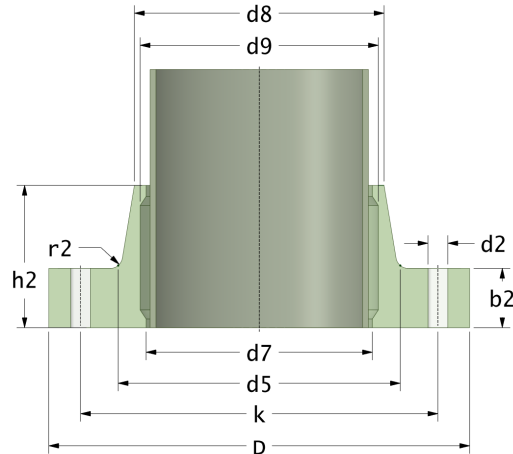
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|----|------------|---------------|-----------|------------|------------|------------|------------|------------|-----------|----------------|------------|------------|------------|----------------|
| 17 | 700        | 20            | 1035      | 720        | 724        | 733        | 765        | 18         | 900       | 24             | 48         | 261        | 136        | FF-700-20/20K  |
| 18 | 700        | 25            | 1035      | 720        | 724        | 733        | 765        | 18         | 900       | 24             | 48         | 301        | 176        | FF-700-25/20K  |
| 19 | 800        | 20            | 1150      | 822        | 826        | 835        | 868        | 18         | 1030      | 24             | 56         | 299        | 154        | FF-800-20/20K  |
| 20 | 800        | 25            | 1150      | 822        | 826        | 835        | 868        | 18         | 1030      | 24             | 56         | 345        | 200        | FF-800-25/20K  |
| 21 | 900        | 20            | 1270      | 924        | 928        | 939        | 975        | 22         | 1140      | 28             | 56         | 332        | 172        | FF-900-20/20K  |
| 22 | 900        | 25            | 1270      | 924        | 928        | 939        | 975        | 22         | 1140      | 28             | 56         | 384        | 224        | FF-900-25/20K  |

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17-11-2022